

FormWeigh.Net

The flexible formulation solution from METTLER TOLEDO.

For the control and monitoring of formulation processes and protection of product quality in the following industries:

- Food
- Pharmaceuticals
- Cosmetics
- Chemicals



- Perfect and reliably documented mixtures (traceability)
- Fast and secure processes
- Clear, user-friendly representation of the weighing process
- Prevents the loss of valuable materials

Without a doubt, the best blend and quality

METTLER TOLEDO

Food

Whether it's biscuits or burgers – do you value fast and secure guidance through the formulation process?

From the moment you start working, FormWeigh.Net has the required process worklist at the weighing stations. Simple order selection can start production of a mixture immediately. The FormWeigh.Net weighing client guides the operator with simple and user-friendly screen masks through the production process, providing illustrations to ensure that the mixtures are correct. This way, urgently needed mixtures are prepared quickly and easily.

And if, despite all precautions, an error should slip into production (for example, an excessive quantity), FormWeigh.Net initiates automatic correction for the remaining ingredients, preventing the loss of valuable materials.

FormWeigh.Net offers:

- Fast and secure processes
- Simple and user-friendly screen layouts
- Illustrations to prevent incorrect mixtures
- Automatic correction of ingredients
- Prevention of loss of materials

Pharmaceuticals

Do you find that a consistently precise blend of ingredients is the be-all and end-all of all products?

FormWeigh.Net offers reliable and documented support in the production of formula-based mixtures. All process steps are filed in detail in the database and can be given electronic signatures as required. Batch information is recorded and verified, and production data reports are available to you at the touch of a button. Nothing is left to chance, because the easy-to-read and clear representation of the weighing process results in perfect mixtures. Fast and secure material and batch checks by means of barcode readers also ensure the greatest possible process security. Moreover, nothing stands between you and complete traceability or compliance with 21CFR Part11.

FormWeigh.Net offers:

- Perfect and reliably documented mixtures
- Readiness for 21CFR Part11 compliance
- Automatic potency calculation
- Recording and verification of batch information
- Clear and user-friendly representation of the weighing process
- Greatest possible process security
- Complete traceability



Perfect and fast mixtures with FormWeigh.Net

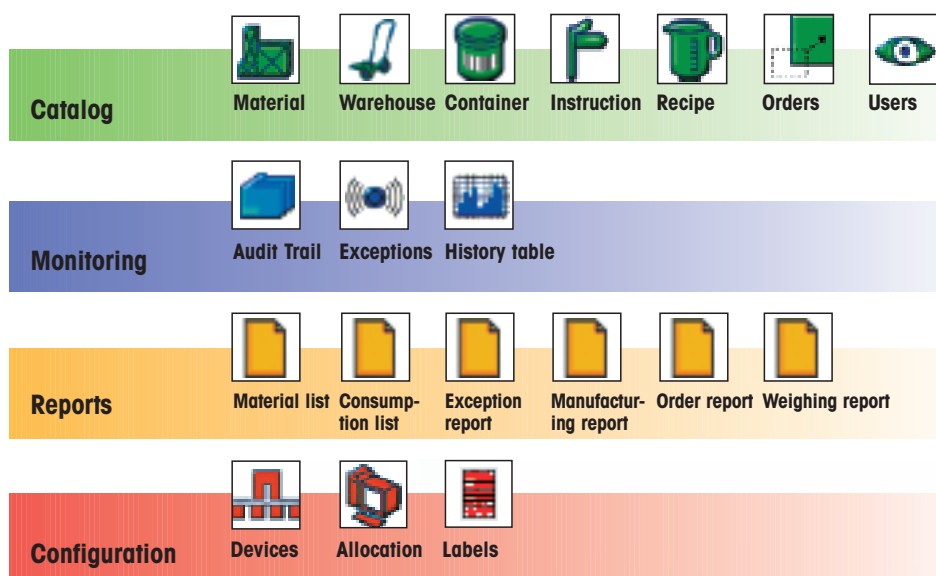
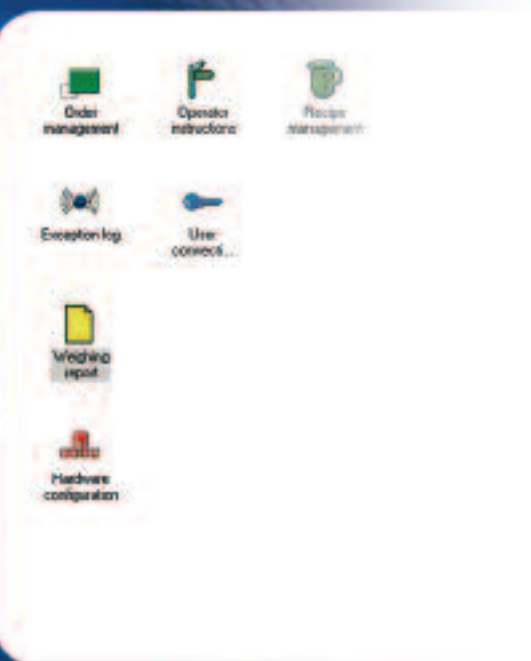


**GMP
GLP**

Do you want to have optimal control over your formulation processes, and not lose valuable raw materials in the process?

Then FormWeigh.Net is the optimum solution for you. This formulation solution from METTLER TOLEDO combines powerful formulation software with reliable weighing technology and the most advanced computer technology, making it a by-word for optimal process control. Not only does it help you meet the

strict requirements of the pharmaceuticals industry, but also efficiently assists operators in their daily work. FormWeigh.Net is proof positive that work can be both fast and reliable! FormWeigh.Net is also suitable for a variety of sectors. Whether a simple stand-alone weighing station or an ERP-integrated complete solution, simple structuring offers the best possible support in all development stages and easy extension to the next level of convenience.



▲ Validation

Because FormWeigh.Net is also outstanding for use in regulated industry, METTLER TOLEDO offers validation support for its formulation system. Validation specialists and specially prepared reports provide you with on-site assistance in completing this time-consuming process efficiently and expertly.

FormWeigh.Net offers:

- **Reduced internal validation costs**
- **On-site FormWeigh.Net and process know-how**
- **Professional validation documentation**
- **Fast and competent validation support**



▲ Standard version

Would you like to switch from your current, paper-based formulation solution to a simple, computer-assisted formulation software?

With FormWeigh.Net, you can effortlessly manage materials and recipes, create production orders and weigh them on the user-friendly weighing station. The available functions and optimal operator guide guarantee perfect process control with minimal training time.

▲ Stand-alone version

The stand-alone solution consists of weighing terminal, balance, barcode reader and printer, and can be assembled to match your individual needs and then expanded at any time later. With the scalable FormWeigh.Net formulation solution you are always well positioned, enjoying optimal protection against a bad investment.

▲ Multi-user and integration

Naturally, the company-internal network (LAN/WAN) allows you to connect several weighing stations at any time with the administrative FormWeigh.Net work stations (production, quality, warehousing, etc.). This integrated solution offers the advantages of central data management and paper-free formulation and production management, which keeps those in charge constantly informed about the production and quality situation.

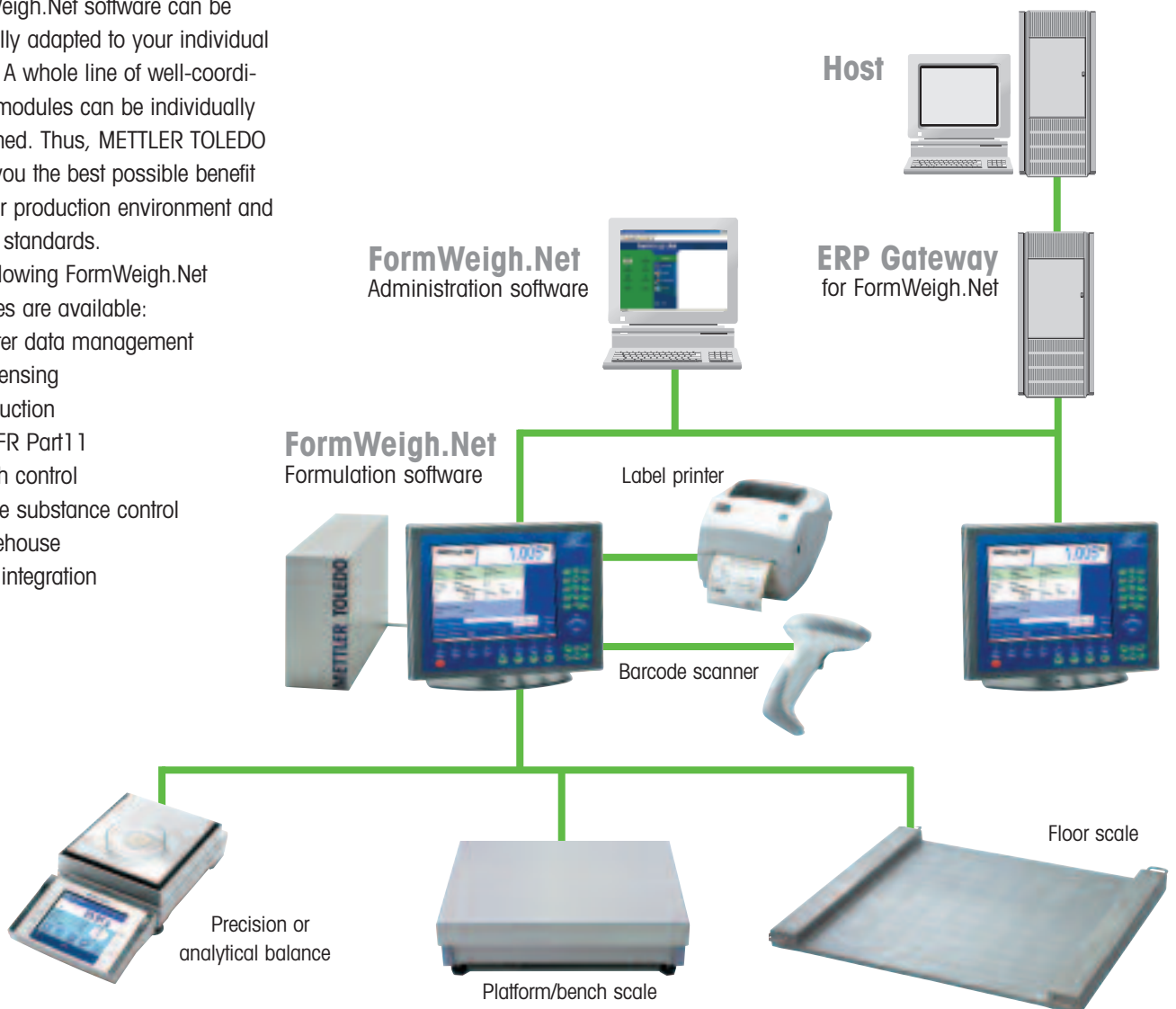
FormWeigh.Net also offers seamless integration into your ERP system. With specially developed, configurable standard interfaces, connection to your ERP system can be accomplished with ease.

▲ Options

Thanks to its modular structure, FormWeigh.Net software can be optimally adapted to your individual needs. A whole line of well-coordinated modules can be individually combined. Thus, METTLER TOLEDO offers you the best possible benefit for your production environment and quality standards.

The following FormWeigh.Net modules are available:

- Master data management
- Dispensing
- Production
- 21CFR Part 11
- Batch control
- Active substance control
- Warehouse
- ERP integration



▲ FormWeigh.Net screens



FormWeigh.Net Order List

Total Orders: 8
Selected Orders: 0
Quantity Selected: 0.000 kg

#	Batch No.	Vendor No.	Product No.	Product Description	Date	Quantity
20030018-02-01	MA2001	MA2001	MA2001	Multiplex 50 FT	10.08.2004	1.000000 kg
20030018-02-02	MA2001	MA2001	MA2001	Multiplex 50 FT	10.08.2004	1.000000 kg
20030018-02-03	MA2001	MA2001	MA2001	Multiplex 50 FT	10.08.2004	1.000000 kg
20030018-02-04	MA2001	MA2001	MA2001	Multiplex 50 FT	10.08.2004	1.000000 kg
20030018-02-05	MA2001	MA2001	MA2001	Multiplex 50 FT	10.08.2004	1.000000 kg
20030018-02-06	MA2001	MA2001	MA2001	Multiplex 50 FT	10.08.2004	1.000000 kg
20030018-02-07	MA2001	MA2001	MA2001	Multiplex 50 FT	10.08.2004	1.000000 kg
20030018-02-08	MA2001	MA2001	MA2001	Multiplex 50 FT	10.08.2004	1.000000 kg

Buttons: Filter, List, Cancel, Print, New items, Print up, Back, Exit/End

Order overview

In the easy-to-read order list, FormWeigh.Net keeps the planned orders ready for production employees. The required weighing job can be started by simple selection.



FormWeigh.Net kg

Order: 1.000 kg Date: 1.000 kg Material: 1.000 kg

Order No.	20030018-02	Description	Multiplex 50 FT
Product No.	MA2001		1 / 1
Batch No.	20030018-02-02		
Plant No.	MA2001	Phase	10
Description	Analox PH302	OP	10
Batch No.		Pos. No.	10
Total Qty.	1.000 kg	Stock	0.000 kg
Weighed Qty.	0.000 kg	1 / 1	

Buttons: OK, Cancel

Material identification

To ensure the quality of the mixture you produce, FormWeigh.Net confirms that each quantity is correct before the operator is allowed to start weighing. The order and material information displayed helps orient the operator and prepare the right ingredients.



FormWeigh.Net 1.040 kg

Order: 1.000 kg Date: 1.000 kg Material: 1.000 kg

Order No.	20030018-02	Description	Multiplex 50 FT
Product No.	MA2001		1 / 1
Batch No.	20030018-02-02		
Plant No.	MA2001	Phase	10
Description	Analox PH302	OP	10
Batch No.	100004881 56.93 %	Pos. No.	10
Total Qty.	1.000 kg	Stock	87.064 kg
Weighed Qty.	0.000 kg	1 / 1	

Dispense material: Target weight: 1.118471 kg

Buttons: OK, Lock of material, Change material, Print, Print up, Finish, OK

Weighing screen

During weighing, FormWeigh.Net shows you graphically and numerically how far you are from your target weight. The required tolerances are clearly displayed as limits. Weighing results that exceed or fall below these limits are immediately shown to the operator in colors, thereby largely preventing incorrect weighing.

Valuable support for these positions:



Supervisor/Manager

Keeps an overview at all times and produces the required quality, thanks to:

- Customized views
- Security through user profiles
- Order overviews
- Audit trail functions



Job Planning

Fast work and secure management of recipe-specific data, thanks to:

- Easy management of master data
- Easy-to-use recipe management
- Rapid generation of orders
- Production planning
- Status management
- Batch management
- Automatic stock adjustment



Production Manager

Simple monitoring, optimally informed and reproducible quality, thanks to:

- Seamless recording of the weighing process
- Order monitoring
- Automatic weighing records
- Detailed exception reports



Production Employees

Optimal support for daily work:

- Can be learned fast
- Easy-to-use, easy-to-understand operator environment
- Graphic weighing-in aid with danger alerts
- Automatic potency calculation
- Efficient weighing through barcode support



Cosmetics

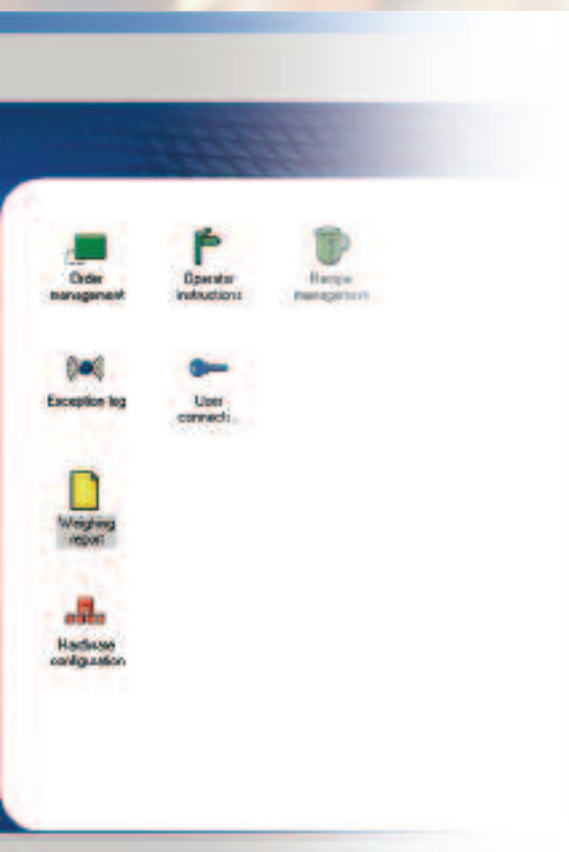
Does your lipstick have the right color and the mixture the right consistency?

Many production processes demand a variety of corrections time and again, because the production quality is difficult to achieve or the raw materials vary widely in quality, as is their nature.

FormWeigh.Net offers ideal solutions even for these difficult conditions, making the lives of your production and quality control officers easier. Specially developed algorithms and software modules facilitate the iterative modification or adjustment of process instructions, enabling efficient and precise control of quality specifications.

FormWeigh.Net offers:

- Various correction iterations
- Efficient and precise control of quality specifications



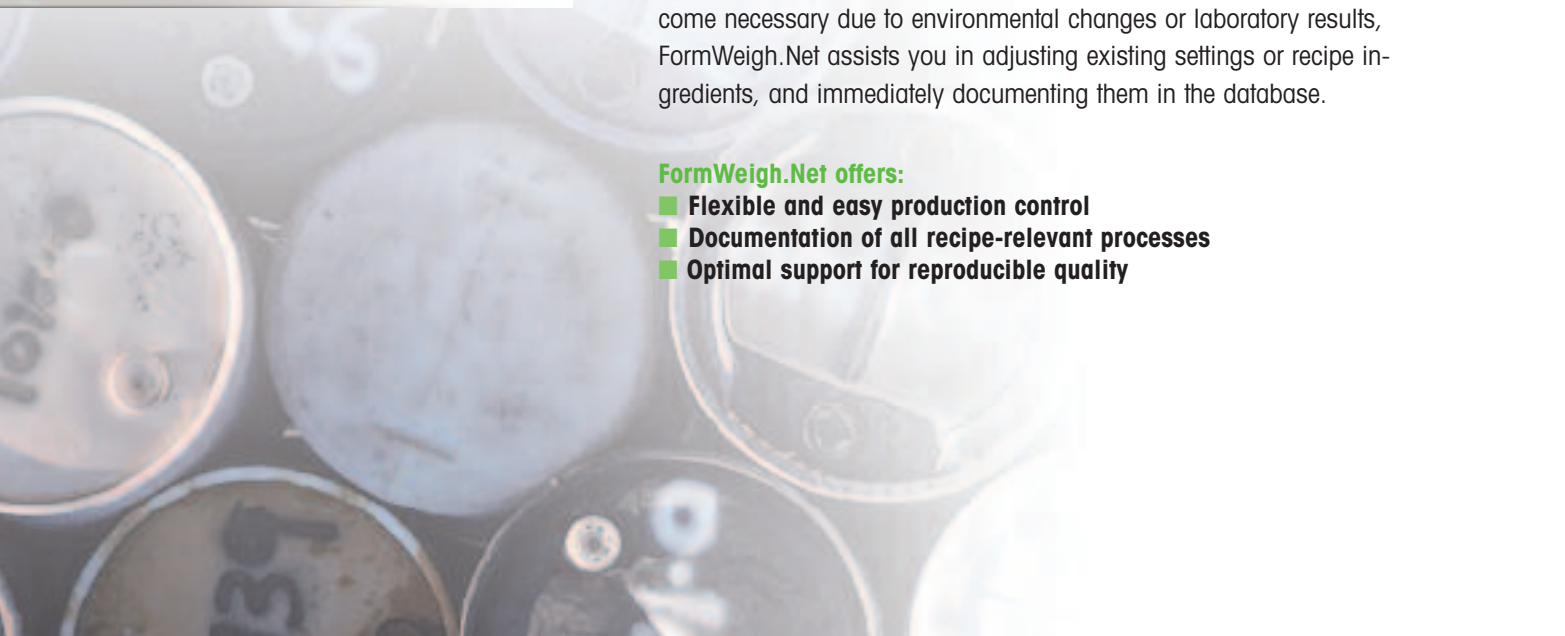
Chemicals

Does your production have to be flexible yet supply reproducible quality?

With FormWeigh.Net you can easily have both, because the modular software solution from METTLER TOLEDO offers automatic documentation of all recipe-relevant activities, from easy preparation of recipes to weighing your ingredients. Even if adjustments in production orders become necessary due to environmental changes or laboratory results, FormWeigh.Net assists you in adjusting existing settings or recipe ingredients, and immediately documenting them in the database.

FormWeigh.Net offers:

- Flexible and easy production control
- Documentation of all recipe-relevant processes
- Optimal support for reproducible quality



Mettler-Toledo GmbH

CH-8606 Greifensee, Switzerland
 Tel. +41 1 944 22 11, Fax +41 1 944 30 60
 Internet: <http://www.mt.com>

- AT Mettler-Toledo Ges.m.b.H., A-1230 Wien**
 Tel. (01) 604 19 80, Fax (01) 604 28 80
- AU Mettler-Toledo Ltd., Port Melbourne, Victoria 3207**
 Tel. (03) 9644 5700, Fax (03) 9645 3935
- BE n.v. Mettler-Toledo s.a., B-1932 Zaventem**
 Tel. (02) 334 02 11, Fax (02) 334 03 34
- BR Mettler-Toledo Indústria e Comércio Ltda. São Paulo, CEP 06465-130**
 Tel. (11) 421 5737, Fax (11) 725 1962
- CH Mettler-Toledo (Schweiz) AG, CH-8606 Greifensee**
 Tel. 1 944 45 45, Fax 1 944 45 10
- CN Mettler-Toledo Changzhou Scale Ltd. Changzhou City, Jiangsu 213001**
 Tel. (519) 664 20 40, Fax (519) 664 19 91
- CZ Mettler-Toledo, s.r.o., CZ-100 00 Praha 10**
 Tel. (2) 72 123 150, Fax (2) 72 123 170
- DE Mettler-Toledo GmbH, D-35353 Giessen**
 Tel. (0641) 50 70, Fax (0641) 52 951
- DK Mettler-Toledo A/S, DK-2600 Glostrup**
 Tel. (43) 27 08 00, Fax (43) 27 08 28
- ES Mettler-Toledo S.A.E., E-08908 Barcelona**
 Tel. (93) 223 76 00, Fax (93) 223 76 01
- FR Mettler-Toledo s.a., F-78222 Viroflay**
 Tél. (01) 309 717 17, Fax (01) 309 716 16
- HK Mettler-Toledo (HK) Ltd., Kowloon HK,**
 Tel. (852) 2744 1221, Fax (852) 2744 6878
- HR Mettler-Toledo, d.o.o., CR-10000 Zagreb**
 Tel. (1) 29 20 633, Fax (1) 29 58 140
- HU Mettler-Toledo Kft, H-1173 Budapest**
 Tel. (1) 257 9889, Fax (1) 257 7030
- IN Mettler-Toledo India Pvt Ltd, Mumbai 400 072**
 Tel. (022) 2857 0808, Fax (022) 2857 5071
- IT Mettler-Toledo S.p.A., I-20026 Novate Milanese**
 Tel. (02) 333 321, Fax (02) 356 29 73
- JP Mettler-Toledo K.K., Shiromi, J-Osaka 540**
 Tel. (06) 6949 5901, Fax (06) 6949 5945
- KR Mettler-Toledo (Korea) Ltd., Seoul (137-130)**
 Tel. (02) 3498 3500, Fax (02) 3498 3555
- MY Mettler-Toledo (M) Sdn.Bhd., 40150 Selangor**
 Tel. (03) 7845 5773, Fax (03) 7845 8773
- MX Mettler-Toledo S.A. de C.V., Mexico CP 06430**
 Tel. (5) 547 5700, Fax (5) 541 2228
- NL Mettler-Toledo B.V., NL-4000 HA Tiel**
 Tel. (0344) 638 363, Fax (0344) 638 390
- NO Mettler-Toledo A/S, N-1008 Oslo**
 Tel. (22) 30 44 90, Fax (22) 32 70 02
- PL Mettler-Toledo, Sp. z o.o., PL-02-929 Warszawa**
 Tel. (22) 651 92 32, Fax (22) 651 71 72
- RU Mettler-Toledo AG, 10 1000 Moskau**
 Tel. (095) 921 68 12, Fax (095) 921 63 53
- SE Mettler-Toledo AB, S-12008 Stockholm**
 Tel. (08) 702 50 00, Fax (08) 642 45 62
- SEA Mettler-Toledo (SEA), Reg. Office, 40150 Shah Alam**
 Tel. (03) 7845 5373, Fax (03) 7845 3478
- SG Mettler-Toledo (S) Pte. Ltd., Singapore 139959**
 Tel. (65) 6890 0011, Fax (65) 6890 0012
- SK Mettler-Toledo, service s.r.o., SK-83103 Bratislava**
 Tel. (7) 525 2170, Fax (7) 525 2173
- SI Mettler-Toledo, d.o.o., SI-1236 Trzin**
 Tel. (1) 562 1801, Fax (1) 562 1789
- TH Mettler-Toledo (Thailand), Bangkok 10310**
 Tel. (02) 723 0300, Fax (02) 719 6479
- TW Mettler-Toledo Pac Rim AG, Taipei**
 Tel. (02) 2657 8898, Fax (02) 26557 0776
- UK Mettler-Toledo Ltd., Leicester, LE4 1AW**
 Tel. (0116) 235 0888, Fax (0116) 236 5500
- US Mettler-Toledo, Inc., Columbus, Ohio 43240**
 Tel. (614) 438 4511, Fax (614) 438 4900

For all other countries: **Mettler-Toledo GmbH**
 PO Box VI-400, CH-8606 Greifensee
 Tel. +41 1 944 22 11, Fax +41 1 944 31 70

Would you like more information?

We'll be happy to send you more detailed information about our efficient formulation solution FormWeigh.Net. Or we'll show you personally why FormWeigh.Net is the right solution for you.

Give us a call.

We'll be glad to make an appointment or send you additional material.

Send us an e-mail.

We'll contact you as soon as possible.

Visit us at www.mt.com/formweighnet

Where you'll find more information on products and on METTLER TOLEDO.



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 Ζύγιση
 Σήμανση
 Συμμόρφωση

Νεύτων Τεχνολογίες ΑΒΕΕ
 Γέρακα 113, Τ.Θ. 67934
 15344 Γέρακας
 Τηλ: 210 6654544
 Fax: 210 6654545
marketing@nefton.gr
www.nefton.gr